

Work Order ID 72648

Wednesday, August 03, 2011 2:45:34 PM



Page 1

Item ID: D4030-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/12/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4030

C

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

ES 11/08/16 @

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

ES 11/08/17 @

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Swlos/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D4030-041

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Setup Start



Revision ID:

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Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/12/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

PR 72647

11/8/25



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/8/25

C21108125

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Wednesday, August 03, 2011 2:45:31 PM

1. The first step in the process is to identify the problem. This involves gathering information about the situation and the people involved.

2. The second step is to analyze the problem. This involves breaking the problem down into smaller parts and understanding the causes.

3. The third step is to develop a plan. This involves deciding on the best way to solve the problem and setting goals.

4. The fourth step is to implement the plan. This involves putting the plan into action and making changes as needed.

5. The fifth step is to evaluate the results. This involves checking to see if the problem has been solved and if the goals have been met.

6. The sixth step is to reflect on the process. This involves thinking about what worked well and what could be improved for next time.

7. The seventh step is to share the results. This involves telling others about what you have learned and how you solved the problem.

8. The eighth step is to continue to learn. This involves staying open to new ideas and ways of solving problems.

9. The ninth step is to be patient. This involves understanding that solving a problem can take time and effort.

10. The tenth step is to be persistent. This involves not giving up and trying different approaches until the problem is solved.

1. Name of the respondent	_____
2. Address of the respondent	_____
3. Telephone number of the respondent	_____
4. Name of the respondent's employer	_____
5. Name of the respondent's supervisor	_____
6. Name of the respondent's co-worker	_____
7. Name of the respondent's friend	_____
8. Name of the respondent's family member	_____
9. Name of the respondent's neighbor	_____
10. Name of the respondent's community leader	_____
11. Name of the respondent's religious leader	_____
12. Name of the respondent's political leader	_____
13. Name of the respondent's business leader	_____
14. Name of the respondent's professional leader	_____
15. Name of the respondent's social leader	_____
16. Name of the respondent's cultural leader	_____
17. Name of the respondent's environmental leader	_____
18. Name of the respondent's health leader	_____
19. Name of the respondent's education leader	_____
20. Name of the respondent's sports leader	_____
21. Name of the respondent's arts leader	_____
22. Name of the respondent's science leader	_____
23. Name of the respondent's technology leader	_____
24. Name of the respondent's media leader	_____
25. Name of the respondent's entertainment leader	_____
26. Name of the respondent's food leader	_____
27. Name of the respondent's fashion leader	_____
28. Name of the respondent's travel leader	_____
29. Name of the respondent's finance leader	_____
30. Name of the respondent's law leader	_____
31. Name of the respondent's medicine leader	_____
32. Name of the respondent's agriculture leader	_____
33. Name of the respondent's industry leader	_____
34. Name of the respondent's construction leader	_____
35. Name of the respondent's energy leader	_____
36. Name of the respondent's transportation leader	_____
37. Name of the respondent's communication leader	_____
38. Name of the respondent's information leader	_____
39. Name of the respondent's security leader	_____
40. Name of the respondent's justice leader	_____
41. Name of the respondent's peace leader	_____
42. Name of the respondent's environment leader	_____
43. Name of the respondent's culture leader	_____
44. Name of the respondent's education leader	_____
45. Name of the respondent's sports leader	_____
46. Name of the respondent's arts leader	_____
47. Name of the respondent's science leader	_____
48. Name of the respondent's technology leader	_____
49. Name of the respondent's media leader	_____
50. Name of the respondent's entertainment leader	_____
51. Name of the respondent's food leader	_____
52. Name of the respondent's fashion leader	_____
53. Name of the respondent's travel leader	_____
54. Name of the respondent's finance leader	_____
55. Name of the respondent's law leader	_____
56. Name of the respondent's medicine leader	_____
57. Name of the respondent's agriculture leader	_____
58. Name of the respondent's industry leader	_____
59. Name of the respondent's construction leader	_____
60. Name of the respondent's energy leader	_____
61. Name of the respondent's transportation leader	_____
62. Name of the respondent's communication leader	_____
63. Name of the respondent's information leader	_____
64. Name of the respondent's security leader	_____
65. Name of the respondent's justice leader	_____
66. Name of the respondent's peace leader	_____
67. Name of the respondent's environment leader	_____
68. Name of the respondent's culture leader	_____
69. Name of the respondent's education leader	_____
70. Name of the respondent's sports leader	_____
71. Name of the respondent's arts leader	_____
72. Name of the respondent's science leader	_____
73. Name of the respondent's technology leader	_____
74. Name of the respondent's media leader	_____
75. Name of the respondent's entertainment leader	_____
76. Name of the respondent's food leader	_____
77. Name of the respondent's fashion leader	_____
78. Name of the respondent's travel leader	_____
79. Name of the respondent's finance leader	_____
80. Name of the respondent's law leader	_____
81. Name of the respondent's medicine leader	_____
82. Name of the respondent's agriculture leader	_____
83. Name of the respondent's industry leader	_____
84. Name of the respondent's construction leader	_____
85. Name of the respondent's energy leader	_____
86. Name of the respondent's transportation leader	_____
87. Name of the respondent's communication leader	_____
88. Name of the respondent's information leader	_____
89. Name of the respondent's security leader	_____
90. Name of the respondent's justice leader	_____
91. Name of the respondent's peace leader	_____
92. Name of the respondent's environment leader	_____
93. Name of the respondent's culture leader	_____
94. Name of the respondent's education leader	_____
95. Name of the respondent's sports leader	_____
96. Name of the respondent's arts leader	_____
97. Name of the respondent's science leader	_____
98. Name of the respondent's technology leader	_____
99. Name of the respondent's media leader	_____
100. Name of the respondent's entertainment leader	_____

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

1. The first step is to identify the key components of the system. This includes understanding the hardware, software, and data involved.

2. The second step is to define the requirements. This involves determining what the system is intended to do and what it must be able to handle.

3. The third step is to design the system. This includes creating a detailed plan of how the system will be built and how it will be tested.

4. The fourth step is to implement the system. This involves building the system according to the design and testing it to ensure it meets the requirements.

5. The fifth step is to maintain the system. This involves monitoring the system's performance and making any necessary adjustments or updates.

6. The sixth step is to evaluate the system. This involves assessing the system's performance against the requirements and determining if it is meeting the goals.

7. The seventh step is to document the system. This involves creating a record of the system's design, implementation, and maintenance.

8. The eighth step is to communicate the system. This involves sharing information about the system with stakeholders and ensuring they understand its capabilities and limitations.

9. The ninth step is to train the users. This involves providing training to the people who will be using the system to ensure they can use it effectively.

10. The tenth step is to support the system. This involves providing ongoing support and assistance to the users to ensure they can continue to use the system successfully.

9

9

1

1

[illegible]

9

9

1

1

[illegible]

101

1

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Wednesday, August 03, 2011 2:45:31 PM

Page 2

Work Order ID: 72648

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011

Required Date: 8/12/2011

Start Qty: 1.00

Required Qty: 1.00

D2537
Bushing

Manufactured No

100 Each

47.0000

2

2

Location

Loc Qty

Loc Code

ST504

47

69894

6

71853

41

D3913-041
Long Basket Base Assembly, 350

Manufactured No

100 Each

0.0000

1

1

D3914-041
Long Basket Lid Assembly (350)

Manufactured No

100 Each

1.0000

1

1

Location

Loc Qty

Loc Code

GA

1

71728

1

D3917-3
Washer

Manufactured No

100 Each

15.0000

6

6

Location

Loc Qty

Loc Code

ST092

15

69896

15

D3953-3
Gas Spring Stud, Lid

Manufactured No

100 Each

4.0000

2

2

Location

Loc Qty

Loc Code

ST096

4

69974

4

Wednesday, August 03, 2011 2:45:31 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Wednesday, August 03, 2011 2:45:31 PM

Page 3

Work Order ID: 72648

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011

Required Date: 8/12/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-7
Spring Spacer

Manufactured No

100 Each

4.0000

2

Location

Loc Qty

Loc Code

ST096

4

65053

4

D3953-9
Gas Spring Washer

Manufactured No

100 Each

26.0000

2

Location

Loc Qty

Loc Code

ST096

26

69025

5

71869

21

D3953-17
Gas Spring Spacer

Manufactured No

100 Each

0.0000

2

D3953-19
Gas Spring Bracket

Manufactured No

100 Each

9.0000

1

Location

Loc Qty

Loc Code

ST096

9

59213

1

68462

8

D3953-21
Gas Spring Bracket

Manufactured No

100 Each

8.0000

1

Location

Loc Qty

Loc Code

ST096

8

68463

8

EP 11/08/16
B71885 (2)

EP 11/08/16

EP 11/08/16

EP 11/08/16

EP 11/08/16

Wednesday, August 03, 2011 2:45:31 PM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Wednesday, August 03, 2011 2:45:31 PM

Page 4

Work Order ID: 72648

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011

Required Date: 8/12/2011

Start Qty: 1.00

Required Qty: 1.00

D3969-3

 Spring (Basket Lid)

Manufactured No

100 Each

9.0000

1

1



EP 11/08/16

Location

Loc Qty

Loc Code

ST272

9

64285

1

68925

8

AN3-14A

 Bolt

Purchased No

100 Each

96.0000

4

4



EP 11/08/16

Location

Loc Qty

Loc Code

ST352

96

117872

96

AN3-16A

 Bolt

Purchased No

100 Each

89.0000

2

2



EP 11/08/16

Location

Loc Qty

Loc Code

ST352

89

117441

89

AN5-17A

 Bolt

Purchased No

100 Each

100.0000

4

4



EP 11/08/16

Location

Loc Qty

Loc Code

ST337

50

118422

50

ST339

50

117619

6

117872

44

4

Wednesday, August 03, 2011 2:45:31 PM

Shop Packet Print

Page 4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, August 03, 2011 2:45:31 PM

Page 5

Work Order ID: 72648

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011

Required Date: 8/12/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Purchased No 100 Each 39.0000 3 3
Bolt

Location	Loc Qty	Loc Code
ST357	39	
117514	39	

AN310-4 Purchased No 100 Each 64.0000 3 3
NUT

Location	Loc Qty	Loc Code
ST324	64	
118078	14	
118112	50	

AN310C4 Purchased No 100 Each 40.0000 2 2
Nut

Location	Loc Qty	Loc Code
ST324	40	
116741	1	
117395	29	
118090	10	

MS21042L3 Purchased No 100 Each 2,185.000 6 6
Nut

Location	Loc Qty	Loc Code
ST300	2185	
117441	437	
117601	400	
117885	348	
118451	1000	

Wednesday, August 03, 2011 2:45:32 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Wednesday, August 03, 2011 2:45:32 PM

Page 6

Work Order ID: 72648

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011

Required Date: 8/12/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,238.000

4

4



Nut



EP 5/11/08/16

Location

Loc Qty

Loc Code

ST300

1238

116105

5

116548

53

117441

498

117591

96

117611

90

118179

496

4

MS24665-151

Purchased

No

100

Each

438.0000

3

3



Cotter Pin



EP 5/11/08/17

Location

Loc Qty

Loc Code

ST309

438

17566

438

3

MS24665-300

Purchased

No

100

Each

258.0000

2

2



Cotter Pin



EP 5/11/08/17

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

58

116823

58

2

Wednesday, August 03, 2011 2:45:32 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Wednesday, August 03, 2011 2:45:32 PM

Page 7

Work Order ID: 72648

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2011

Required Date: 8/12/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P Purchased No
Washer

100 Each 176.0000 6



6
EP 11/08/16

Location	Loc Qty	Loc Code
ST275	176	
117291	8	
118179	168	

NAS1149F0563P Purchased No
Washer

100 Each 200.0000 4

Location	Loc Qty	Loc Code
ST297	200	
117735	200	



4
EP 11/08/16

NAS1149F0332P Purchased No
WASHER

100 Each 256.0000 8

Location	Loc Qty	Loc Code
ST275	256	
117735	87	
118354	166	
17317	3	



8
EP 11/08/16

NAS1149C0432R Purchased No
Washer

100 Each 4,800.000 2

Location	Loc Qty	Loc Code
ST297	4800	
116900	182	
117291	4618	



2
EP 11/08/16

Wednesday, August 03, 2011 2:45:32 PM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

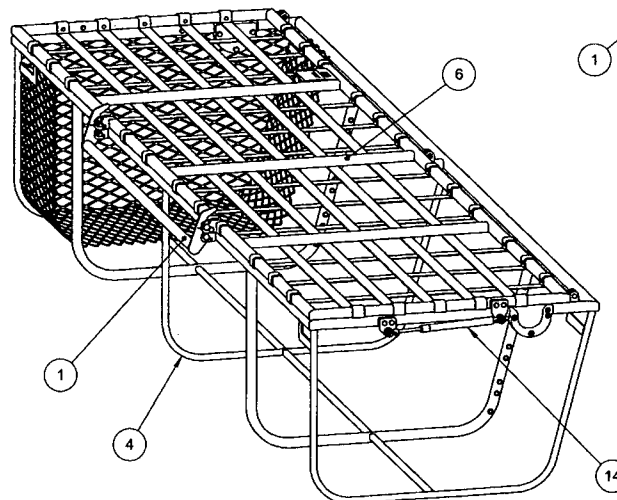
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

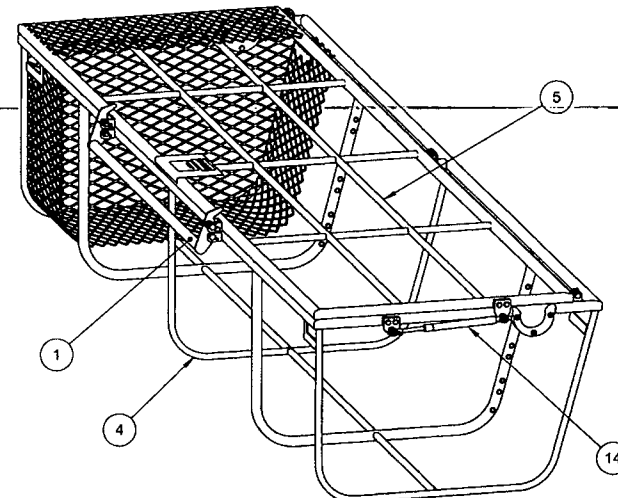
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	1	D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10-08-17
ECN 10-596

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (BB-1). QTY FOR ITEM #3 WAS 4 (DB-1). ONLY 2 ARE REQUIRED. AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ALS		
DRAWN	JP		
CHECKED	JP		
MFG. APPR.	JFS		
APPROVED	JP		
DE APPR.	JP		
DATE	10.07.23		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4030 TITLE LONG BASKET ASSY (350) SCALE _____ SHEET 1 OF 3 REV. C NTS.			
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

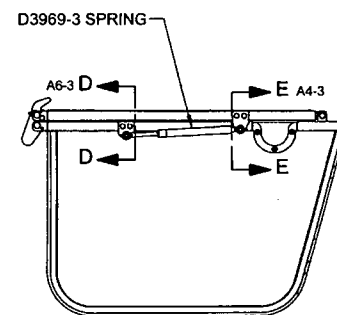
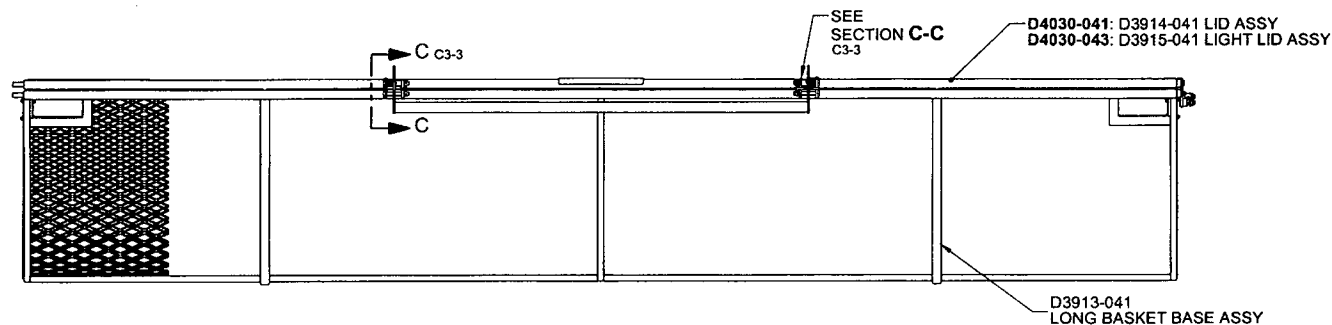
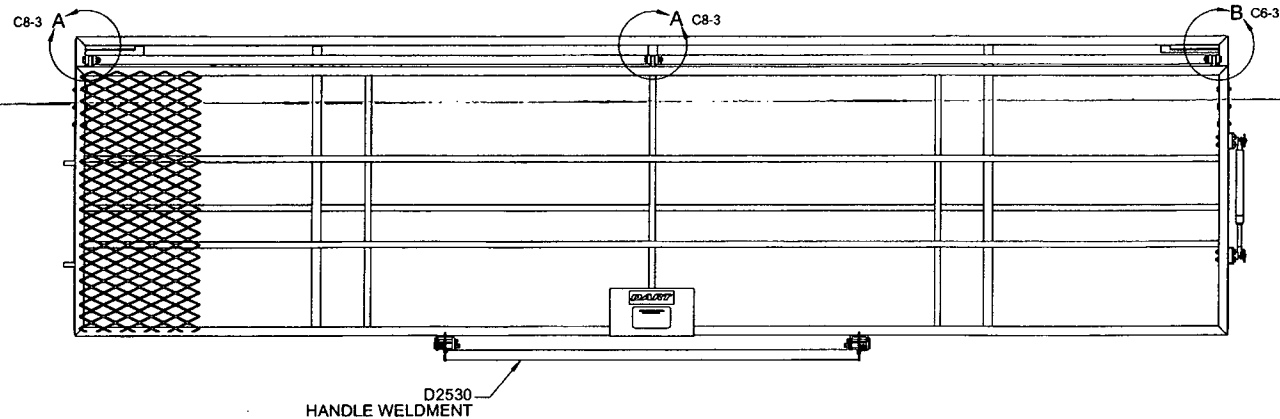
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.17

Handwritten signature/initials

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	SEB	D4030	SHEET 2 OF 3
APPROVED	MJ	TITLE	SCALE
DE APPR.	HA	LONG BASKET ASSY (350) _____ NTS.	
DATE	10.07.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR LOANED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

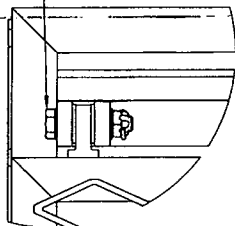
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

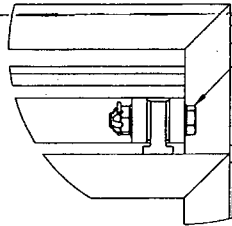
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



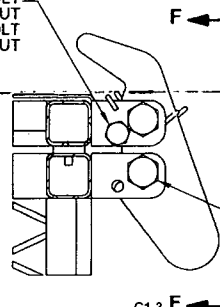
DETAIL A D8-2
D5-2

D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



DETAIL B D3-2

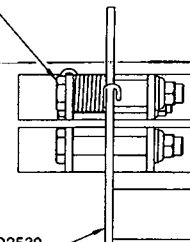
AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT



D2530
HANDLE WELDMENT
REF

VIEW F-F C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

RELEASED
10.08.124

DESIGN	A15	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	T.F.S. B.T.A.	D4030	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET-ASSY (350)	NTS
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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